

CERTIFICATE

EC-TYPE EXAMINATION CERTIFICATE [1]

[2] **Equipment or Protective System intended for use** in potentially explosive atmospheres Directive 94/9/EC

EC-Type Examination Certificate number: [3]

TÜV IT 15 ATEX 040 X

- Equipment or Protective System: Three phase asynchronous electric motors [4] ATEX Regal series, type AB..355
- [5] Manufacturer: Cemp S.r.l.
- Address: Via Piemonte, 16 [6]

I-20030 Senago (MI) - ITALY

- This equipment or protective system and any acceptable variation thereto is specified in the [7] schedule to this certificate and the documents therein referred to.
- TÜV Italia, notified body no. 0948 in accordance with Article 9 of the Council Directive 94/9/EC of 23 March 1994, certifies that this equipment or protective system has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment and protective systems intended for use in potentially explosive atmospheres given in Annex II to the Directive.

The examination and test results are recorded in confidential report no. R 15 EX 031

[9] Compliance with the Essential Health and Safety Requirements has been assured by compliance with:

EN 60079-0: 2012; EN 60079-1: 2007; EN 60079-7: 2007; EN 60079-31: 2009

- If the sign "X" is placed after the certificate number, it indicates that the equipment or protective system is subject to special conditions for safe use specified in the schedule to this certificate.
- [11] This EC-TYPE EXAMINATION CERTIFICATE relates only to the design, examination and tests of the specified equipment or protective system in accordance to the Directive 94/9/EC. Further requirements of the Directive apply to the manufacturing process and supply of this equipment or protective system. These are not covered by this certificate.
- [12] The marking of the equipment or protective system shall include the following:



II 2G Ex d IIB T4...T3 Gb II 2G Ex d e IIB T4...T3 Gb

II 2D Ex tb IIIC (or IIIB) T135°C...T150°C Db Tamb: -50°C ÷ +80°C

This certificate may only be reproduced in its entirety and without any change, sch#dule included.

Emission date: 07th July 2015

Approved Gennaro Oliva Industrie Service Director

Tamb: -50°C ÷ +80°C

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TÜV Italia has been authorized by Italian government to operate as notified body for the certification of equipment or protective system intended for use in potentially explosive atmospheres. This document is not valid without official signature and logo. The internal reference code is 254915.

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[15] Description of equipment

The electric motors covered by this certificate are asynchronous three-phase motors AB series, with type of protection "Ex d" or "Ex d e" and protected from dust penetration, with type of protection "Ex t".

The motors are made of cast iron with separate compartments: motor enclosure and terminal box for supply and auxiliary circuits connection. Motor enclosure is designed in Ex d type of protection, while terminal box can be Ex d or Ex e type of protection.

The motor enclosure satisfy also Ex to type of protection, mechanical protection IP6X.

The motors can be used for continuous or intermittent duty, as defined by EN 60034.1 for: S1, S2, S3, S4, S6 and S9.

The motors can be equipped with auxiliary devices: heaters, temperature detectors PT100 and thermal protection.

The anti condensate heaters installed inside the motor enclosure have maximum power of 400 W and are allowed to be in operation only when motor is not powered.

The motor supplied by inverter is equipped inside of stator winding with PTC or PT100 thermal detectors for temperature control.

Rating data are specified on supplementary plate.

The presence of the thermal detectors inside the motor is shown by appropriate warning label.

The PTC thermal detectors are calibrated for an operation of:

- Max 120°C for temperature class T4 (T135°C)
- Max 130°C for temperature class T3 (T150°C)

According to IEC 60034-6 standard, the cooling is achieved by one of the following methods:

- Self-cooled motor by metal fan fitted on shaft IC 411
- Totally enclosed not ventilated IC 410
- Forced ventilation by means of auxiliary motor IC 416

The motors in type of protection Ex d can be equipped with separately certified draining devices II2GD Ex d IIB Gb and Ex tb IIIC Db IP66.

The motors can be made for different ambient temperatures as described below

- Standard construction: ambient temperature from -20°C to +40°C
- Special construction: ambient temperature from -20°C to +80°C
- Low temperature version: ambient temperature from -50°C to +80°C

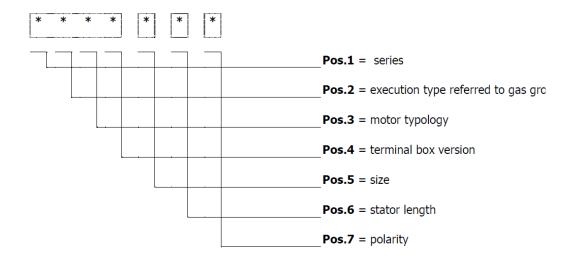
In order to identify the relation between power of motor, ambient temperature and temperature class see instructions.

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SCHEDULE

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The products with the identification codes are listed in the following table:



Pos.1 : Motor series

Α	Flame proof electric motors

Pos.2: Enclosure execution type

B Motor for gas group IIB

Pos.3: Motor type (electrical features)

2	Three phase motor double polarity constant torque	5	Three phase motor for hoist
3	Three phase motor one polarity	7	Three phase motor suitable for frequency converter
4	Three phase motor double polarity quadratic torque		

Pos.4: Terminal box

With terminal box in Ex d version	5 With terminal box in Ex e version

Pos.5 : Size

355	Motor size 355 according IEC60072

Pos.6 : Stator core length

М	Short	ML	Short
MA	Short	LA	Long
МВ	Short	LB	Long
МС	Short	LC	Long
MD	Short	LD	Long

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Pos.7: Polarity number

2	2 pole	24	Double polarity : 2/4 pole			
4	4 pole	48	48 Double polarity: 4/8 pole			
6	6 pole	46	Double polarity: 4/6 pole			
8	8 pole	68	Double polarity: 6/8 pole			
10	10 pole	41	Double polarity : 2/12 pole			
12	12 pole	43	Double polarity: 2/16 pole			
16	16 pole					

Rated characteristics

Maximum current [A]	630
Maximum voltage [V]	1000
Maximum power [kW]	450
Frequency [Hz]	50/60
Speed [r.p.m.]	3600
Insulation class	F/H

Warning label

"To be energized with cable suitable for temperature 90°C"

"Restore greasing at every opening"

"Use screws quality 8.8 ISO 898-1"

"Fasteners quality A4-80 ISO 3506-1" (only for low temperature version)

In case of use of anti condensate heaters:

- "Warning - energized heaters"

For motors supplied by auxiliaries:

- "Winding fitted with PTC thermistors" or
- "Winding fitted with bimetallic thermistors" or
- "Winding protected with PT100: set operating temperature at xxx°C" (depends on temperature class)

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Routine tests

[13] SCHEDULE



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For motor enclosures and terminal boxes, manufacturer shall carry out the following routine tests:

Motor enclosures:

Overpressure test according to EN60079-1 with pressure not less than 35.5 bar static for at least 10 seconds

Ex d terminal boxes:

Overpressure test according to EN60079-1 with pressure not less than 19.8 bar static for at least 10 seconds

Motor with Exe terminal box:

Dielectric strength test according to EN60079-7 with voltage (2Un+1000)V in period of at least 60 s or 1.2×(2Un+1000)V for at least 100 ms.

Listed documents (prot. 254915)

Title:	Description:	Pages:	Rev:	Date:
NT-DP-0355_B	Technical note	33	0	17/03/2015
N1-D1-0333_B	Safety instructions	15	n.a.	12/2014
IC706.00	Auxiliary terminal	13	0	15/01/2015
IC353500	Auxiliary nameplates	1	0	15/01/2015
IC353500 IC353501	Cable entry plate	1	0	15/01/2015
IC353501 IC353502	Shield/frame joint (L3)	1	0	15/01/2015
IC353502 IC353503	Shaft/bearing cup joint (L1)	1	0	15/01/2015
IC353504	Inner cup/shield joint 2 poles (L2)	1	0	15/01/2015
IC353505		1	0	15/01/2015
	Inner cup/shield joint 4,6,8 poles (L2)	1	0	
IC353506	Terminal box/frame joint (L4)			15/01/2015
IC353507	Terminal box/cover joint (L5)	1	0	15/01/2015
IC353508	Threaded joint for main terminal (L6)	1	0	15/01/2015
IC353525	Sealed bushing joint Bartec (L7)	1	0	15/01/2015
IC353510	Terminal box connection	1	0	15/01/2015
IC353511	Drain valve joint	1	0	11/06/2015
IC353512	Terminal box Ex de	1	0	15/01/2015
IC353513	Earth screw	1	0	15/01/2015
IC353514	Overall dimensional drawing for motor 355 (joints and IP mains)	1	1	11/06/2015
IC353515	Main terminal box drilled area	1	0	15/01/2015
IC353517	Terminal box Ex d	1	0	15/01/2015
IC353518	Overall dimensional drawing for motor 355 4 poles long frame	1	0	15/01/2015
IC353519	Overall dimensional drawing for motor 355 2 poles long frame	1	0	15/01/2015
IC353520	Overall dimensional drawing for motor 355 4 poles short frame	1	0	15/01/2015
IC353521	Overall dimensional drawing for motor 355 2 poles short frame	1	0	15/01/2015
IC353522	Overall dimensional drawing for motor with forced ventilation long frame	1	0	15/01/2015
IC353523	Overall dimensional drawing for motor with forced ventilation short frame	1	0	15/01/2015
IC353524	L7 alternative Cemp rubber bushing joint (L9)	1	0	15/01/2015
IC28353001	Endshield 355 rear	1	0	15/01/2015

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Title:	Description:	Pages:	Rev:	Date:
IC28353002	Endshield 355 front	1	0	15/01/2015
IC28358001	Inner bearing cap	1	0	15/01/2015
IC28359001	End cap bearing	1	0	15/01/2015
IC38353001	Frame 355 short	1	0	15/01/2015
IC38353501	Frame 355 long	1	0	15/01/2015
IC48350001	Shaft	1	0	15/01/2015
IC50353092	Clamp for passing	1	0	15/01/2015
IC50353096	Main terminal Ex d e	1	0	15/01/2015
IC58312101	Terminal box lid	1	0	15/01/2015
IC58313001	Terminal box	1	2	15/01/2015
IC71350001	Aluminum fan 2 poles	1	0	15/01/2015
IC71350021	Aluminum fan 4-6-8 poles	1	0	15/01/2015
IC72351001	Fan cover	1	0	15/01/2015
IAG-0355-B	Nameplate motor Gas	1	0	17/03/2015
IAG-0355-IIIB	Nameplate motor Dust	1	0	17/03/2015
IA-0355-B-GD	Nameplate motor Gas and Dust	1	0	17/03/2015
IA-0355-I	Inverter nameplate	1	0	17/03/2015

One copy of all documents is kept in TÜV Italia files.

[17] Special conditions for safe use

- The motor intended for use with max ambient temperature 50°C / 60°C / 80°C shall be feed with cable of thermal stability not less of 90°C / 100°C / 120°C respectively
- The motor when provided with cables permanently connected shall have these cables protected against the risk of damage due to mechanical stresses. The end connection shall be made according to one of the types of protection indicated in the EN60079-0 standard and in accordance with the installation rules in force in the site of installation
- The motor supplied by inverter is equipped in the drive end stator winding overhang with PTC or PT100 thermal detectors per phase for temperature control.
 These are to be connected to a protection circuit so as to limit the stator temperature to:
 - Max 120°C for temperature class T4 / T135°C
 - Max 130°C for temperature class T3 / T150°C

[18] Essential Health and Safety Requirements

Assured by compliance with the standards set out in the [9].